



BITEC ONE®

The proven blade for small and medium workpieces



Product group 450								
mm	Inch / tpi	18	14	10	10/14	8/12	6/10	5/8
6 x 0,90	1/4" x 0.035				■			
10 x 0,90	3/8" x 0.035		■		■			
13 x 0,65	1/2" x 0.025	■	■	■	■	■	■	
13 x 0,90	1/2" x 0.035		■	■	■	■	■	
20 x 0,90	3/4" x 0.035		■		■	■	■	■
27 x 0,90	1" x 0.035		■		■	■	■	■
34 x 1,10	1 1/4" x 0.042							■
41 x 1,30	1 1/2" x 0.050							■
Contact lengths in mm		0,1-5	2-25	10-30	5-25	10-40	20-60	40-80

Quality band saw blade with particularly wear-resistant, high cutting accuracy in a wide variation of dimensions and toothings with neutral rake angle.

Distinguishes itself across all materials especially by vibration-reduced sawing of thin to medium workpiece dimensions.

Bi-Metal

Product Features



M42

Areas of Application



MATERIALGROUP

1

Product Advantages





Bi-Metal

BITEC ONE®

The proven blade for medium and large workpieces



Product Features



M42

Product group 452												
mm	Inch / tpi	6	4	4/6	3	3/4	2	2/3	1,4/2	1,25	1,1/1,4	0,75/1,25
6 x 0,90	1/4" x 0.035	■										
10 x 0,90	3/8" x 0.035	■	■									
13 x 0,65	1/2" x 0.025	■	■									
13 x 0,90	1/2" x 0.035	■	■		■							
20 x 0,90	3/4" x 0.035			■	■							
27 x 0,90	1" x 0.035	■		■	■	■	■	■				
34 x 1,10	1 1/4" x 0.042			■		■		■	■	■		
41 x 1,30	1 1/2" x 0.050			■		■		■	■	■		
54 x 1,30	2" x 0.050			■		■		■	■	■		
54 x 1,60	2" x 0.062			■		■		■	■	■	■	■
67 x 1,60	2 5/8" x 0.062			■		■		■	■		■	■
80 x 1,60	3 1/8" x 0.062											■
Contact lengths in mm		50-80	80-120	50-150	120-200	80-200	200-400	130-400	220-600	300-800	400-800	550-1200

Quality band saw blade with particularly wear-resistant, high cutting accuracy in a wide variation of dimensions and toothings with positive rake angle.

Reliably guarantees high cutting performance and long service life for medium and large workpiece dimensions.

Areas of Application



MATERIALGROUP

1

Product Advantages

